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[illegible]

Digital Equipment Corporation

PRINT SET ORDER NUMBER
MPØØ663

SIZE B	CODE TC	NUMBER LA120-0-3	REV.
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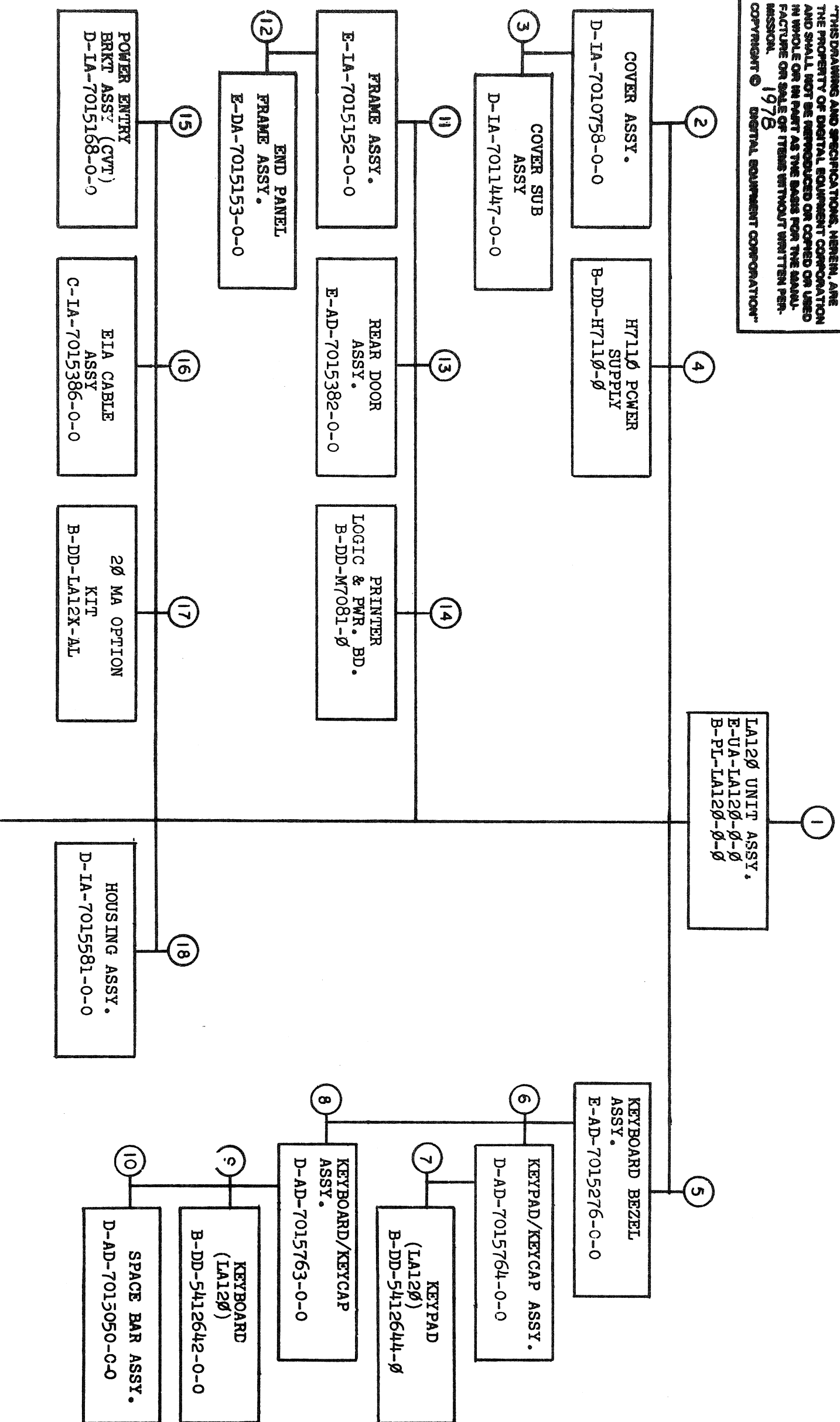
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UNIT VARIATIONS

[illegible][illegible]

[illegible]

1978

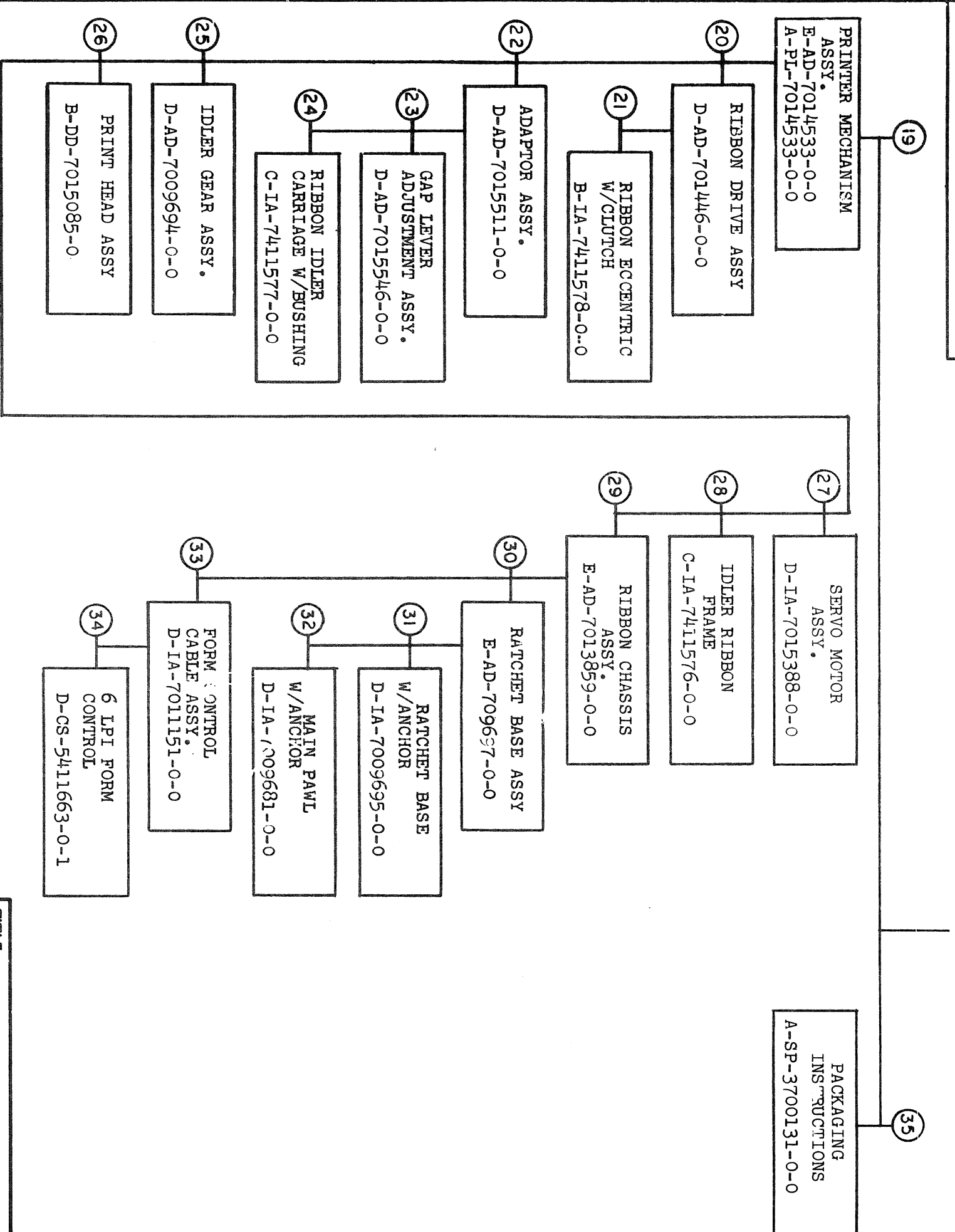


CONTINUED ON SHEET 3

TITLE	LA12Ø UNIT ASSY		SIZE CODE	NUMBER	REV
		SHEET 2 of 7	B DD	LA12Ø - Ø	

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CONTINUED FROM
SHEET 2



REV. 0-021A7 DD B

REVISION

CODE

SIZE

TITLE

LA120 UNIT ASSY

SHEET 3 OF 7

SIZE CODE BDD

NUMBER LA120-0

REV

[illegible]

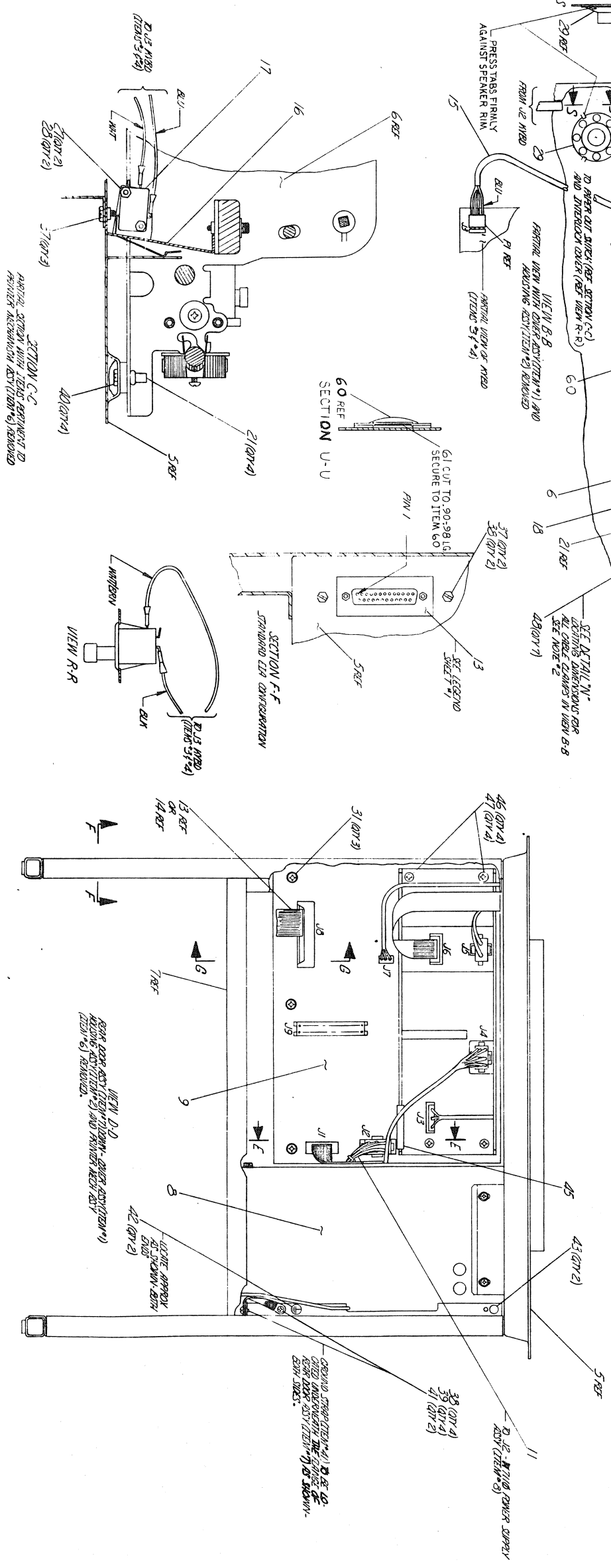
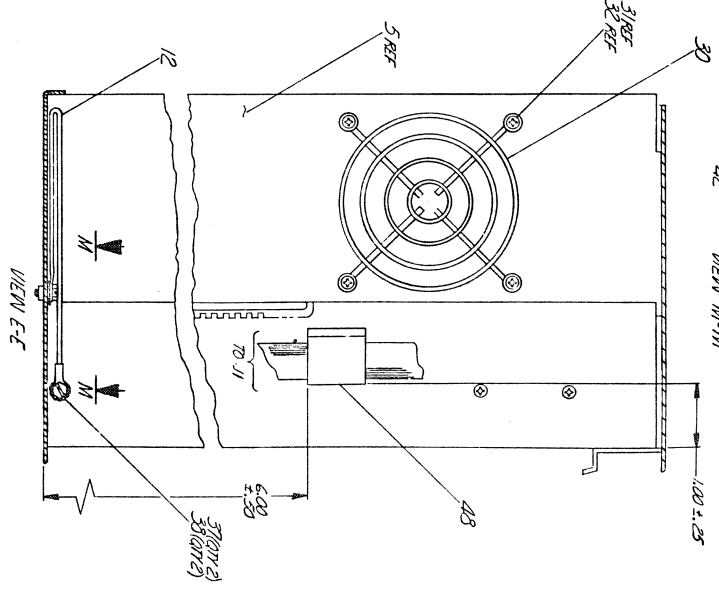
FIND NO.		DRAWING NO.	DESCRIPTION	TYPE
13	E-AD-7015382-0-0	REAR DOOR ASSY.		M
	E-DA-7420118-0-0	DOOR, REAR		M
	B-MD-7415068-0-0	PIVOT, CABINET DOOR		M
	C-MD-7420183-0-0	SPRING, REAR DOOR		M
14	B-DD-M7Ø81-Ø	PRINTER, LOGIC AND POWER BOARD		
15	D-IA-7015168-0-0	POWER ENTRY BRACKET ASSY. (CVT)		E/M
	D-IA-7420162-0-0	BRACKET, MOUNTING		M
	D-IA-7015548-0-0	HARNESSE, POWER ENTRY		E/M
	C-IA-7015800-0-0	WIRE, JUMPER		E/M
16	C-IA-7015386-0-0	EIA CABLE ASSY.		E/M
	B-MD-7420337-0-0	PLATE, EIA CONN.		M
17	B-DD-LA12X-AL	20 MA OPTION KIT (LA12Ø)		E/M
18	D-IA-7015581-0-0	HOUSING ASSY.		M
	E-PS-1214562-0-0	HOUSING (LA12Ø)		M
	E-MD-7411116-0-0	HOUSING (LA36)		M
19	E-AD-7014533-0-0	PRINTER MECHANISM ASSY.		E/M
	A-PL-7014533-0-0	PRINTER MECHANISM ASSY. (PL)		E/M
	E-AD-7015389-0-0	STEPPING MOTOR ASSY.		E/M
	C-AD-7010001-0-0	STRAP, GROUND		E/M
	B-MD-7411439-0-0	PIVOT, LOWER		M
	B-MD-7411103-0-0	PIVOT, RATCHET		M
	B-MD-7411108-0-0	BUSHING, PLAIN		M

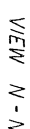
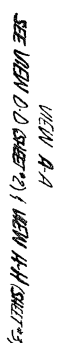
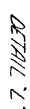
FIND NO.	DRAWING NO.	DESCRIPTION	TYPE	
	C-MD-7411076-0-0	SHAFT, TRACTOR SUPPORT (.312 DIA)	M	
	C-MD-7411075-0-0	SHAFT, TRACTOR DRIVE (.250 SQ)	M	
	C-MD-7411425-0-0	BUSHING, TRACTOR SHAFT RETAINING	M	
	B-MD-7411098-0-0	COLLAR, SIDE PLATE	M	
	D-MD-7411441-0-0	HUB, CLUTCH	M	
	E-MD-7411440-0-0	GEAR, DRIVE CLUTCH	M	
	B-MD-7411443-0-0	WASHER, CLUTCH	M	
	D-MD-7411437-0-0	NOB, LINE FEED	M	
	B-MD-7411575-0-0	SHAFT, IDLER (SIDE PLATE)	M	
	E-IA-7418142-0-0	PLATE, SIDE	M	
	C-MD-7420024-0-0	CLAMP, 5/8 SHAFT	M	
	B-MD-7412535-0-0	ADAPTER, LINE FEED	M	
	C-MD-7414433-0-0	SCREW, TRACTOR LOCK	M	
	D-MD-7417937-0-0	BAR, PRINT	M	
	C-IA-7420025-0-0	RETAINER, 5/8 SHAFT	M	
	B-MD-7419421-0-0	SPACER, D.C. MOTOR	M	
	C-MD-7419394-0-0	SHAFT, CARRIAGE 5/8	M	
	D-MD-7418139-0-0	SHAFT, CARRIAGE 1/2	M	
20	D-AD-7011446-0-0	RIBBON DRIVE ASSY.		
	D-MD-7411113-0-0	BRACKET, RIBBON DRIVE		M
	C-MD-7411084-0-0	ROD, END		M
	B-MD-7411068-0-0	SHAFT, RIBBON IDLER		M
	C-MD-7411124-0-0	CLAMP, COLLAR		M
	B-MD-7411123-0-0	WASHER, ECCENTRIC		M
	C-MD-7413526-0-0	PUSH ROD		M
	C-MD-7411426-0-0	SPRING, BACK STOP		M
	A-PS-1212446-0-0	PULLEY, TIMING		M
21	B-IA-7411578-0-0	RIBBON ECCENTRIC W/CLUTCH		M
	B-MD-7411069-0-0	ECCENTRIC, RIBBON		M

TITLE	SHEET	SIZE	CODE	NUMBER	REV
LA12Ø UNIT ASSY.	5 OF 7	B	DD	LA12Ø-Ø	

[illegible]

[illegible]





FILE	SIZE	NUMBER
	800000	141488

DIGITAL EQUIPMENT CORPORATION
PARTS LIST

QUANTITY / VARIATION

NOTES:

MADE BY	B. HALE	CHECKED	H. RASMUSSEN	04	SECTION	1
DATE	30 JUN 78	DATE	7 JUL 78			
ENG	Henry Rasmussen	PROD	Q. J. J. J.		ISSUED SECTION	1
DATE	7 July 78	DATE	7 July 78			

REF DESIGNATION

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	LA120-AA	LA120-BA	LA120-HA														
1	D-IA-7010758-0-0	7010758-00	COVER ASSY	1	1	1														
2	D-IA-7015581-0-0	7015581-00	HOUSING ASSY	1	1	1														
3	E-AD-7015276-0-0	7015276-00	KEYBOARD BEZEL ASSY	1	-	-														
4	E-AD-7015276-0-0	7015276-01	KEYBOARD BEZEL ASSY	-	1	1														
5	E-IA-7015152-0-0	7015152-00	FRAME ASSY	1	1	1														
6	E-AD-7014533-0-0	7014533-00	PRINTER MECHANISM ASSY	1	1	1														
7	D-AD-7016471-0-0	7016471-00	COVER PANEL ASSY.	1	1	1														
8	E-UA-H7110-0-0	H7110-00	H7110 POWER SUPPLY ASSY	1	1	1														
9	E-UA-M7081-0-0	M7081-00	PRINTER AND LOGIC BOARD ASSY	1	1	1														
10	D-IA-7015168-0-0	7015168-00	POWER ENTRY BRACKET ASSY (CVT)	1	1	1														
11	D-IA-7015408-0-0	7015408-00	POWER LOGIC HARNESS	1	1	1														
12	C-IA-7015552-0-0	7015552-00	GROUND WIRE - PWR SUPPLY CHASSIS	1	1	1														
13	C-IA-7015386-0-0	7015386-00	EIA CABLE ASSY	1	1	-														
14		LA12X-AL	20 MA OPTION KIT (LA120)	-	-	1														
15	E-IA-7015387-0-0	7015387-00	SWITCHES, HARNESS ASSY	1	1	1														
16	D-IA-7412158-0-0	7412158-00	PAPER GUIDE	1	1	1														
17	B-MD-7412424-0-0	7412424-00	SWITCH, REMARK	1	1	1														
18		1700107-00	HEAD CABLE ASSY	1	1	1														
19		1211067-02	CLOSURE, TUBING	4	4	4														
20		9009685-00	FOOT, LEVELING	4	4	4														
21		9008896-00	NUT, WELL #10-32	4	4	4														

E.C.O. NO.	PNO28
	PNO42
	PNO48
	PNO64
	PNO83
	PNO86

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TITLE

LA120 UNIT ASSY

ASSY NO.

E-UA-LA120-0-0

SIZE

B

CODE

PL

NUMBER

LA120-0-0

REV.

F

DIGITAL EQUIPMENT CORPORATION
PARTS LIST

NOTES:

QUANTITY / VARIATION

MADE BY B. HALE
DATE 30 JUN 78

CHECKED H. RASMUSSEN & D.
DATE 7 JUL 78

SECTION 1

ENG *H. Rasmussen*
DATE 7 Aug 78

PROD *H. Rasmussen*
DATE 7 Aug 78

ISSUED SECTION 1

REF DESIGNATION

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	LA120-AA	LA120-BA	LA120-HA								SIZE	CODE	NUMBER	REV.
22		3615625-00	DECAL, INSTRUCTION	1	1	1											
23		9009630-01	SCREW, PAN HD #6-18 X .50 LG.	6	6	6											
24		9006653-00	WASHER, FLAT #6	6	6	6											
25		9009301-00	NUT, SPEED FLAT	1	1	1											
26		9007082-00	CABLE CLAMP	1	1	1											
27		9008033-01	SCREW, PAN HD #4-40 X .56 LG.	2	2	2											
28		9006557-00	NUT, KEP #4	2	2	2											
29		1215050-00	SPEAKER	1	1	1											
30		1212580-00	GUARD, FAN	1	1	1											
31		9006453-00	SCREW, SEMS, #6-32 X .38 LG.	7	7	7											
32		9008185-00	NUT, KEP #6-32	4	4	4											
33		9006563-00	NUT, KEP #8-32	3	3	3											
34		1212581-00	FAN	1	1	1											
35		9009985-00	SCREW, SLOTTED HEX #10-32X.31LG.	2	2	2											
36		1215243-00	CLIP, CABLE	1	1	1											
37		9009988-08	SCREW, SLOTTED HEX #8-32 X .38LG.	13	13	13											
38		9008072-00	WASHER, LOCK, EXT. TOOTH #8	11	11	11											
39		9006036-01	SCREW, PAN HD. #8-32 X .31 LG.	4	4	4											
40		9009988-04	SCREW, SLOTTED HEX #10-32 X 1.0LG.	4	4	4											
41		9008847-00	STRAP, GROUND	2	2	2											
42		3612680-00	DECAL, GROUND (BLK)	5	5	5											

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TITLE

LA120 UNIT ASSY

ASSY NO.

E-0A-LA120-0-0

SIZE

B

CODE

PL

NUMBER

LA120-0-0

REV.

F

SHEET 2 OF 4

INSERTION PARTS LIST DATA BASE REV

DIGITAL EQUIPMENT CORPORATION
PARTS LIST

NOTES:

QUANTITY / VARIATION

MADE BY B. HALE
DATE 30 JUN 78

CHECKED H. RASMUSSEN J.D.
DATE 7 JUL 78

SECTION 1

ENG J. HARRIS
DATE 9 JUL 78

PROD J. HARRIS
DATE 9 JUL 78

ISSUED SECTION 1

REF DESIGNATION

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	LA120-AA	LA120-BA	LA120-HA														
43		9010076-00	BUMPER	2	2	2														
44		9006020-01	SCREW, PAN HD. #6-32 X .25 LG.	1	1	1														
45		9009718-02	GROMMET STRIP, 2.75 LG.	1	1	1														
46		9006023-01	SCREW, PAN HD.#6-32 X .44 LG.	4	4	4														
47		9007649-00	WASHER, LOCK, EXT. TOOTH #6	4	4	4														
48		9009636-00	CLAMP, CABLE	8	8	8														
49		9008340-00	CLIP, HARNESS	5	5	5														
50		1700083-07	POWER CORD	1	1	1														
51		9007651-00	WASHER, LOCK, EXT. TOOTH #10	1	1	1														
52		9009718-04	GROMMET STRIP	1	1	1														
53		9000021-02	SNAP BUSHING	2	2	2														
54		3615811-00	FUSE WARNING LABEL	1	1	1														
55	A-DC-7416197-0-0	7416197-02	DECAL, U.L. (WHT/CLEAR)	1	1	1														
56		3613210-02	LABEL, SERIALIZATION	1	1	1														
57		3613210-01	LABEL, ELECTRICAL DATA	1	1	1														
58		3613211-00	LABEL, CSA	1	1	1														
59		3615918-0-0	LABEL, SET-UP COMMANDS	1	1	1														
60		9010096-00	CLIP, CABLE	1	1	1														
61		9007834-00	TAPE, .90/.98 LG. .50 WIDE	1	1	1														
62		9009683-0-1	SCR, HEX WASH HD #8-32 X .375 LG.	2	2	2														
63		1212461-00	FOAM, POLYURETHANE (POLYESTER)	1	1	1														

R.C.D. NO.	
REV.	

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TITLE

LA120 UNIT ASSY

ASSY NO.

E-UA-LA120-0-0

SIZE

B

CODE

PL

NUMBER

LA120-0-0

REV.

F

DIGITAL EQUIPMENT CORPORATION
PARTS LIST

MADE BY	B. HALE	CHECKED	H. RASMUSSEN	SECTION	1
DATE	30 JUN 78	DATE	7 JUL 78		
ENG	H. RASMUSSEN	PROD	J. JOYCE	ISSUED SECTION	1
DATE	7 JUL 78	DATE	7 JUL 78		

NOTES:

QUANTITY / VARIATION

REF DESIGNATION

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	LA12Ø-AA	LA12Ø-BA	LA12Ø-HA														
64	A-SP-3613209-0-0	3613209-01,-02	LABEL, SERIALIZATION (OPTIONAL)	-	-	-														
65		3612153-00	RIBBON SPOOL W/RIBBON	-	1	1														
66		1212008-00	RIBBON SPOOL (EMPTY)	1	1	1														
67		7412103-00	PKG. OF PAPER (100 SHTS.)	-	1	1														
68		9905129-03	POLYETHYLENE BAG	1	1	1														

E.C.O. NO.	
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TITLE	LA12Ø UNIT ASSY	ASSY NO.	F-0A-LA12Ø-Ø-Ø	SIZE	B	CODE	PL	NUMBER	LA12Ø-Ø-Ø	REV.	F
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